

Technical Data Sheet

Ningbo Jinhai Chenguang Chemical Corporation

PC: 315207

No. 2666, Binhai Road, Ningbo Petrochemical Economic and Technological Development Zone,

Zhejiang Province, China. TEL: 0086-574-8765 3737 FAX: 0086-574-8765 7399

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Thermoplastic Elastomer SIS HAISISTM JH-8291

HAISISTM JH-8291 is a clear, linear triblock copolymer based on styrene and isoprene, with a polystyrene content of 29%. JH-8291 is widely used in compound formulations and as a modifier of thermoplastics. It may also find use in formulating adhesives, sealants, coatings and modified bitumens.

Product Specifications:

| Test Items | Unit | Sales specification range |
|---------------------|---------|---------------------------|
| Polystyrene content | Wt% | 27 TO 31 |
| Melt Flow rate | g/10min | 8 TO 14 |
| Color | YI | €6 |
| Tensile Strength | MPa | ≥11 |
| Elongation at break | % | ≥750 |
| Solution Viscosity | mPa·s | 200 TO 800 |
| Volatile Matter | Wt% | ≤0.70 |
| Ash | Wt% | ≤0.20 |

Typical value:

| Test Items | Unit | Value |
|---------------------|---------|-------|
| Polystyrene content | Wt% | 29 |
| Melt Flow rate | g/10min | 10.5 |
| Color | YI | 1 |
| Hardness | Shore A | 62 |
| Tensile Strength | MPa | 27.9 |
| Elongation at break | % | 983 |
| Solution Viscosity | mPa·s | 313 |
| Volatile Matter | Wt% | 0.40 |
| Ash | Wt% | 0.07 |
| Mn | g/mol | 79000 |
| Pd | - | 1.02 |



Applications

- a) Adhesives
- b) modifier of thermoplastic

Packaging and supply

Package:

Packing size: 20kg in paper-plastic composite bag;

Super sack packaging: From 450kg to 1000kg in one sack upon the customers' requirements.

Supply:

Supplied on shrink-wrapped pallets of 40 bags or 50bags each, from Jinhai's facilities in China.

Regulatory/Classifications

CAS No. 25038-32-8

USA - Food and Drug Administration (FDA)

When used unmodified for food contact applications the styrene-isoprene block copolymer product(s) listed in the table above will comply with the U.S. Food, Drug, and Cosmetic Act as amended under Food Additive Regulation 21 CFR 177.1810 (b)(2) with the following limitations: In addition, the styrene-isoprene block copolymer product(s) listed in the table above will also comply with the following:

| comply with the following. | | |
|---|--|--|
| US FDA: 21 CFR 175.105 | Adhesives | |
| 21 CFR 177.2600 | Rubber articles intended for repeated use. | |
| 21 CFR 175.125 | Pressure sensitive adhesives. | |
| 21 CFR 175.300 | Resinous and polymeric coatings | |
| 21 CFR 176.170 | Components of paper and paperboard in contact with aqueous and | |
| | fatty foods | |
| 21 CFR 176.180 | Components of paper and paperboard in contact with dry food | |
| 21 CFR 175.320: Resinous and Polymeric Coating for Polyolefin Films | | |
| 21 CFR 177.1210: Closures with Sealing Gaskets for Food Containers. | | |

Other regulatory information is available on request.

Storage

Pelletized forms of products may block or lump in hot weather climates or if stored near heat sources. Inside storage is recommended and keep at temperature not exceeding 30°C. The useful life of this product can be affected by storage and handling conditions. When stored in the original unopened container in an enclosed area and protected from moisture, extreme temperatures and contamination, the shelf life of this product is estimated to continue to meet applicable sales specifications for 24 months from the date of manufacture. Shelf Life is a guide not an absolute value. The product should be reanalyzed for critical properties at the end of its shelf life to see if it meets specification for use.

Product Safety

Read and understand the Material Safety Data Sheet before using HAISISTM JH-8291.